

P-ACO SERIES

PRODUCT DATA SHEET

P-ACO SERIES

PREMIUM PETROLEUM LUBRICANTS

Applications:

The P-ACO Series is a high performance, multifunctional lubricant designed for use in many industrial applications. These are considered environmentally friendly since they are zinc free. These premium petroleum oils are Ultrachem's answer for petroleum oils where OEM specifications are critical. They are very useful where frequent change outs are necessary due to poor environments prone to contamination from dust, acids, solvents, gases, or other contaminants. The P-ACO Series has a service life of 2,000 - 3,000 hours under good operating conditions in rotary screw compressors and up to 2,000 hours in reciprocating compressors.

Typical Industrial Applications:

- Rotary Screw Compressors
- Rotary Vane Compressors
- Centrifugal Compressors
- Reciprocating Compressors

- Vacuum Pumps
- High Pressure Hydraulic Systems
- High Pressure Turbines

Performance Benefits:

- Excellent rust and oxidation inhibitors
- Will not foam
- Great demulsibility
- Meets: General Électric GEK -28143A & GEK-46506D; Denison HF-1; Cincinnati-Milacron P-38, P-45, P-54, P-55, P-57, P-62; U.S. Steel 126; DIN 51524 Part 1; MIL-H-17672C; Westinghouse TLV 9013 04.

| TYPICAL PROPERTIES | TEST METHOD | P-ACO 32 | P-ACO 46 | P-ACO 68 | P-ACO 100 | P-ACO 150 | P-ACO 220 | P-ACO 460 |
|------------------------------|----------------|-------------|-------------|-------------|--------------|--------------|--------------|--------------|
| ISO Grade | ASTM D2422 | 32 | 46 | 68 | 100 | 150 | 220 | 460 |
| Viscosity @ 40°C,cSt | ASTM D445 | 34 | 45 | 69 | 95 | 159 | 240 | 437 |
| Viscosity @ 100°C,cSt | ASTM D445 | 5.3 | 7.3 | 9.3 | 11.5 | 15.9 | 20.8 | 30 |
| Viscosity Index | ASTM D2270 | 136 | 120 | 112 | 109 | 102 | 105 | 98 |
| Flash Point, °C/°F | ASTM D92 | 204/400 | 210/410 | 217/424 | 226/439 | 232/439 | 260/450 | 271/520 |
| Pour Point, °C/°F | ASTM D97 | -30/-22 | -24/-11 | -21/-6 | -15/5 | -15/5 | -12/10 | -10/15 |
| Copper Corrosion | ASTM D130 | 1a | 1a | 1a | 1a | 1a | 1a | 1a |
| Rust – Sea Water | ASTM D665 | Pass | Pass | Pass | Pass | Pass | Pass | Pass |
| Oxidation Stability | ASTM D943 | 7500+ | 7500+ | 7500+ | | | | |
| Foaming Sequences I, II, III | ASTM D892 | Pass | Pass | Pass | Pass | Pass | Pass | Pass |
| Specific Gravity | ASTM D1298 | 0.87 | 0.87 | 0.88 | 0.88 | 0.89 | 0.87 | 0.89 |

03/10

HEALTH & SAFETY

To obtain an MSDS on this or any other Ultrachem product, please contact your representative.

TECHNICAL SUPPORT

To learn more about Ultrachem products and applications please contact us at info@ultracheminc.com

MADE IN USA



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